

Chapter 7

Queueing Processes

- 7.1. (a) $15 \times 0.5 = 7.5$
(b) $\frac{1}{15}$ hr, or 4 min
(c) $\frac{18}{60} \times 15 = \frac{9}{2}$
(d) 0.1125
(e) 0.0111
(f) 11 min

- 7.3. (a) $\frac{3}{4}$
(b) $\frac{9}{4}$
(c) $\frac{9}{16}$
(d) $\frac{1}{5}$
(e) Cost/hr = 14.4/hr
Cost'/hr = 14.8/hr
Therefore, do not use the additional expenditure.

7.5. (This problem uses the closed form of the geometric progression as shown in the footnote by Eqs. (5.5) and (5.7).)

- (a) For birth-death equations, let $\lambda_n = \lambda$ for all n , and let $\mu_1 = \mu, \mu_2 = 2\mu, \mu_n = 3\mu$ for $n \geq 3$. Thus,

$$\begin{aligned}p_1 &= p_0 \frac{\lambda}{\mu} \\p_2 &= p_0 \frac{\lambda \cdot \lambda}{\mu \cdot 2\mu} \\p_3 &= p_0 \frac{\lambda \cdot \lambda \cdot \lambda}{\mu \cdot 2\mu \cdot 3\mu} \\p_4 &= p_0 \frac{\lambda \cdot \lambda \cdot \lambda \cdot \lambda}{\mu \cdot 2\mu \cdot 3\mu \cdot 3\mu} \\&\vdots \\&\vdots\end{aligned}$$

We can show by induction that $p_n = p_0 \times \lambda^n / (2\mu^n \cdot 3^{n-2})$ for $n \geq 2$, and the equations $p_1 = 3\rho p_0$ and $p_n = 4.5\rho^n p_0$ for $n \geq 2$. Then the norming equation is used for p_0 :

$$\begin{aligned}
 1 &= \sum_{n=0}^{\infty} p_n \\
 &= p_0 + 3\rho p_0 + \sum_{n=2}^{\infty} 4.5\rho^n p_0 \\
 &= p_0 + 3\rho p_0 + 4.5\rho^2 p_0 \sum_{n=0}^{\infty} \rho^{n-2} \\
 &= p_0 \left(1 + 3\rho + 4.5\rho^2 \times \frac{1}{1-\rho} \right) \\
 &= p_0 \frac{1 + 2\rho + 1.5\rho^2}{1-\rho}
 \end{aligned}$$

The result follows after solving for p_0 .

(b)

$$\begin{aligned}
 L_q &= \sum_{n=1}^{\infty} n p_{n+3} \\
 &= 4.5 p_0 \sum_{n=1}^{\infty} n \rho^{n+3} \\
 &= 4.5 p_0 \sum_{n=1}^{\infty} n \rho^{n+3} \\
 &= 4.5 p_0 \rho^4 \sum_{n=1}^{\infty} n \rho^{n-1} \\
 &= 4.5 p_0 \rho^4 \frac{1}{(1-\rho)^2}
 \end{aligned}$$

The result follows after substituting for p_0 and simplifying.

7.7. (a) $\lambda = 6/\text{day}$ $\mu = 4.8/\text{day}$ and $\rho = 1.25$

For M/M/1/3 system,

$$p_3 = \left(\frac{5}{4}\right)^3 \frac{1 - \frac{5}{4}}{1 - \left(\frac{5}{4}\right)^4} = 0.339$$

$$\begin{aligned}
 L_{k=3} &= \frac{5}{4} \times \frac{1 + 3\left(\frac{5}{4}\right)^4 - 4 \times \left(\frac{5}{4}\right)^3}{\left(1 - \frac{5}{4}\right)\left(1 - \left(\frac{5}{4}\right)^4\right)} \\
 &= 1.775
 \end{aligned}$$

$$\text{Cost}_{k=3}/\text{day} = 30 \times 1.775 + 105 \times 6 \times 0.339 = 266.82/\text{day}$$

For M/M/1/4 system,

$$p_4 = \left(\frac{5}{4}\right)^4 \frac{1 - \frac{5}{4}}{1 - \left(\frac{5}{4}\right)^5} = 0.297$$

$$\begin{aligned} L_{k=4} &= \frac{5}{4} \times \frac{1 + 4\left(\frac{5}{4}\right)^5 - 5 \times \left(\frac{5}{4}\right)^4}{\left(1 - \frac{5}{4}\right)\left(1 - \left(\frac{5}{4}\right)^5\right)} \\ &= 2.437 \end{aligned}$$

$$\text{Cost}_{k=4}/\text{day} = 30 \times 2.437 + 105 \times 6 \times 0.297 = 260.22/\text{day}$$

Therefore, the proposed policy change is better.

(b) For M/M/1/5 system,

$$p_5 = \left(\frac{5}{4}\right)^5 \frac{1 - \frac{5}{4}}{1 - \left(\frac{5}{4}\right)^6} = 0.271$$

$$\begin{aligned} L_{k=5} &= \frac{5}{4} \times \frac{1 + 5\left(\frac{5}{4}\right)^6 - 6 \times \left(\frac{5}{4}\right)^5}{\left(1 - \frac{5}{4}\right)\left(1 - \left(\frac{5}{4}\right)^6\right)} \\ &= 3.132 \end{aligned}$$

$$\text{Cost}_{k=5}/\text{day} = 30 \times 3.132 + 105 \times 6 \times 0.271 = 264.69/\text{day}$$

The optimum cut-off policy is to allow 4 jobs in center.

$$(c) 6 \times 105 = 630/\text{day}$$

$$400 + 260.22 = 660.22/\text{day} (> 630/\text{day})$$

\therefore Use only the outside contractor.

(d)

7.9. (a) For the M/M/1 system, $\lambda = 100/\text{day}$ $\mu = 144/\text{day}$ and $\rho = \frac{25}{36}$

$$L_{c=1} = 2.273$$

For the M/M/3 system, $\lambda' = 100/\text{day}$ $\mu' = \frac{60 \times 24}{27}/\text{day}$ and $r = \frac{15}{8}$

$$p_0 = 0.1322$$

$$L_q = 0.1322 \times \frac{3 \times \left(\frac{15}{8}\right)^4}{6 \times \left(3 - \frac{15}{8}\right)^2} = 0.6455; \quad L_{c=3} = L_q + r = 2.5205$$

\therefore The robot reduces the inventory most.

$$(b) 0.5 \times 24 = 12/\text{day}$$

For the M/M/2 system, $\lambda'' = 100/\text{day}$ $\mu'' = \frac{160}{3}/\text{day}$ and $\rho'' = \frac{15}{16}$

$$L_{c=2} = \frac{2\rho''}{1-\rho''} = 15.48$$

$$\text{Cost}_{c=1}/\text{yr.} = 12 \times 2.273 \times 365 + 100,000 = 109,955.74/\text{yr.}$$

$$\text{Cost}_{c=2}/\text{yr.} = 12 \times 15.48 \times 365 + 40,000 \times 2 = 147,821.45/\text{yr.}$$

$$\text{Cost}_{c=3}/\text{yr.} = 12 \times 2.5205 \times 365 + 40,000 \times 3 = 131,039.7979/\text{yr.}$$

\therefore Still use the robot.

7.11. The M/M/ ∞ system was not discussed in the chapter, so the first step will have to be to derive the equations for this system.

(a) $\frac{(\frac{\lambda}{\mu})^n e^{-\frac{\lambda}{\mu}}}{n!}$.

(b) $L = \frac{\lambda}{\mu}$ \because the distribution given in part (a) is Poisson

(c) $\frac{\lambda}{\mu}$ (Again this is not derived since the distribution in part (a) should be recognized as being Poisson.)

(d) $L_q = 0$

(e) $\frac{1}{\mu}$

7.13. (a) $p_5 = 0.138$

(b) $E[\# \text{ working}] = 1.927$

(c) $\lambda_e = 0.48175/\text{day}$

$W = 6.379$

7.15. The data of interarrival times yield: mean = 5.72 min. and st.dev = 4.70 min.

(a) $W_q = 7.5$

$L = 1.92$

(b) $W_{q,wrong} = 5.52 \implies 26\% \text{ error.}$

$L_{wrong} = 1.57 \implies 18\% \text{ error.}$

(c) Current cost: = \$19.67/hr

Bar reader cost: = \$7.16/hr. Assume that the cost savings occurs 86 hours per month yielding a cost reduction of approximately \$1,076 yielding a net savings of \$876 per month.

New hire cost: = \$6.97/hr. Again, assume that the cost savings occurs 86 hours per month yielding a cost reduction of approximately \$1,092 yielding a net savings of \$742 per month. Thus, the bar reader is better economically; however, hiring another individual may be better when considering other factors that were not reduced to numerical values.